



**BILLING RATES - FY 18/19**

**DEPARTMENT NAME :**  
**Machining & Technical Services**

**VICE-PRESIDENT AREA :**  
**Chief Business Officer (CECAS)**

| <b>DESCRIPTION OF COMMODITY OR SERVICE :</b>       | <b>UNIT OF BILLING</b> | <b>FY 18/19 RATE</b>  | <b>CUSTOMERS BEING SERVED</b> |
|--|------------------------|-----------------------|-------------------------------|
| Design, machining and fabrication of projects      | per hour               | \$35.00               | internal charges only         |
| Priority rate (next day service for jobs <5 hours) | per hour               | \$52.50               | internal charges only         |
| Electro-Discharge Machining (EDM)                  | per hour               | \$60.00               | internal charges only         |
| Laser Welding                                      | per hour               | \$61.00               | internal charges only         |
| Design, machining and fabrication of projects      | per hour               | \$60.00               | external charges only         |
| Priority rate (next day service for jobs <5 hours) | per hour               | \$90.00               | external charges only         |
| Electro-Discharge Machining (EDM)                  | per hour               | \$100.00              | external charges only         |
| Laser Welding                                      | Per hour               | \$95.00               | external charges only         |
| 3D scanning  | per hour               | \$68.32               | external charges only         |
| 3D scanning  | per hour               | \$50.84               | internal charges only         |
| 3D scanning post processing                        | per hour               | \$61.72               | internal charges only         |
| Rapid Prototype-Stratasys 360MC                    | per job                | Varies-call for quote | internal charges only         |
| Rapid Prototype- Eden 350v                         | per job                | Varies-call for quote | internal charges only         |